Qty:

500 Um:

Each

Date: User:

Monday, 02/02/2009 11:50:07 AM

Julie Dawson

Process Sheet

Drawing Name

Part Number

Material **Due Date**

Drawing Number

Project Number

Drawing Revision

: LOCKNUT

: D30153

: N/A

: B

. D3015 REV. B

: 10/02/2009

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 45394

Type

S.O. No. :

Estimate Number

P.O. Number

This Issue

: 02/02/2009

: 44446

: 10071

Prsht Rev. : NC : // First Issue

Previous Run

Written By

Checked & Approved By

Comment

: PURCHASED PARTS

: Est: A 01.06.28 New Issue SM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description: **PURCHASING**

CL09/02103

PG 1.0



Comment: PURCHASING

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC516S1

Material release note required

PFSLNNC516S1 2.0

Lock Nut



Comment: Qtv.:

Total: 500.0000 Each(s) 1.0000 Each(s)/Unit

LOCKNUT

PACKAGING 1 3.0

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieive & Inspect for Transit Damage Ensure Material Release Note is attached

4.0 QC6

DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK

PACKAGING 1 5.0

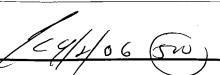
PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:





Dart Aerospace Ltd

W/O: WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #· Fault Category	NCP: Voc	No DO	Δ.	Data	

Part No:	PAR #: Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:			WORK ORDE	ER NON-CONFORMAN	SE (NCR)								
D.475		Description of NC		Corrective Action Section B		Verification	Approval Chief Eng	Approval QC Inspector					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C							
×.													

NOTE: Date & initial all entries

Date: Ųser:

Monday, 02/02/2009 11:50:07 AM

Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 45394

Part Number: D30153

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/09/J MF 09-02-09

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #: Fault Category: NO	R: Yes	No DQ/	\ :	Date: _	

NCR:			WORK ORDER NON-CONFORMANCE (NCR)								
DATE		Description of NC		Corrective Action Section B		Verification	A	A			
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			

							:				
·											

NOTE: Date & initial all entries

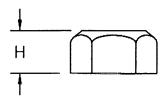




DESIG	#	DRAWN BY	DART AEROS HAWKESBURY, ON	
CHEC		APPROVED	DRAWING NO.	REV. B
	T	1 #	D3015	SHEET 1 OF 1
DATE			TITLE	SCALE
03.0	7.15		LOCKNUT	NTS
Α		01.05.03	NEW ISSUE	
В		03.07.15	ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
	•	Н	
	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY SUBJECT TO AMENDMENT

Copyright © 2001 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector			
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date: _				

		WORK ORD	ER NON-CONFORMANC	E (NCR)								
	Description of NC		Corrective Action Section B	Corrective Action Section B	Varification	A	Ammrayal					
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector					
							•					
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Corrective Action Section B Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Verification Section C	STEP Description of NC Section A Initial Action Description Sign & Verification Section C Chief Eng					

NOTE: Date & initial all entries

PACKING SLIP ONLY INVOICE TO FOLLOW ACKLANDS - GRAINGER INC. ENVOYEZ ACKLANDS - GRAINGER INC. PO BOX 2970 **ACKLANDS** 765 CAMERON ST. PACKING SLIP# GRAINGER. HAWKESBURY ON K6A 2B7 WINNIPEG MB R3C 4B5 1417 0389012 (613) 632-2739 EXPED. SHIP DART AEROSPACE LTD DART AEROSPACE LTD 1270 ABERDEEN ST 1270 ABERDEEN ST HAWKESBURY Ľ HAWKESBURY E T K6A 1K7 **K6A 1K7** DATE DE LA FACTURE INVOICE DATE EXP. DIRECTE DATE DE LA COMMANDE DIR. SHIP ORDER DATE NO. DE LICENSE PROVINCIALE P.S.T. LIC. NO. NO. DU CONTRAT CONTRACT NO. 10 DU CLIENT CUST. NO. NO DE BEFERENCE DU CLIENT CUST. REF. NO. 02/03/2009 6122 5207 APP. DE CREDIT S'APPLIQUE AU NO.DE FACTURE APPLY TO INVOICE NO. 8113 DATE DU PREMIER VERSEMENT FIRST PAYMENT DATE 1726280 NO.DE VERSEMENTS NO. OF PMTS. TERUFS TERMS 00/00/0000 13:32 ENDEUR SALESPERSON 0 0 NET 30 *** Q01 QUANTITE COMMANDEE QUANTITY ORDERED PRIX DE LISTE SUGG. LIST NO. DE PIECE ITEM NO. ESC DIS POER DE COMMA PAR PER DESCRIPTION BIN LOCATION 3.98 1000 EA 1000 7.47 100 PFS FW14S1 WASHER FLAT 18.8SS 1/4 1C/BX 83.83 EA C07B 100 100 149.41 PFS LNNC716S1 100 /16-18.8SS 27.00 NUT LOCK NYLON HEX NO C07E EA 500 500 44.94 PFS LNNC516S1 100 18.8 S NUT LOCK NYLON HEX NC 5/16 C07E

PORT PAYE

RECU PAR RECEIVED

GST# 88970-1272

EXPEDITEUR SHIP VIA CUSTOMER PICK UP

> COPIE DE FILLIÈRE - SUCCURSALE BRANCH FILE COPY

PAGE PAGE NO

1 of 1

02/05/2009

COPIES

39.80 YYY

135.00 YYY

258.63

12.93

20.69

292.25

MONTANT TOTAL TOTAL AMOUNT

83.83

SOUS TOTAL / SUB TOTAL

9305

8 - B.O COMMANDE DIF. C- ANNULEE CANCEL D- EXP DIRECTE DIR. SHI